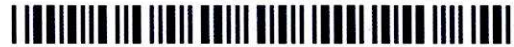




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2892-1
Job Sheet R204783



Part No: D2892-1

Job Qty: 5 pcs

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/19

Job Tracking No: ECN19-1307

Due Date: 1/3/20

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG D2892 REV C IPP C 02.11.26 Added P/O KJ/IPP D 08.03.19 Re-format EC verified by:DD/IPP Rev:E 11.08.04 as per dwg rev.B DD verf:EC/IPP Rev. C 19.12.02 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Rework - 1 - Startup	5 pcs	1/3/20		0.00	0.00	Crosstubes - 1		
							Crosstubes - 2		
							Crosstubes - 3		
							Crosstubes - 4		
102	Rework - 2 - B4B	5 pcs	1/3/20		1.00	1.67	HAAS - 1 - 5 - B4B		
							HAAS - 2 - 5 - B4B		
110	QC 2	5 pcs	1/3/20		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		

DAS

41

9-89

DEC 19 2019

11/1 2020/0/21

DAS
64
9-89



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CANADA
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Email: sales@dartaero.com
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Container No: S242281



Part: D2892-1

Job No: R204783

Serial No/Batch: S242281

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/19

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120	QC 8	5 pcs	1/3/20	0.00 0.00	QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	2020/01/20 M.M.
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
130	Crosstubes - 2 - B4B	5 pcs	1/3/20	0.00 0.81	QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
140	QC 3	5 pcs	1/3/20	0.00 0.00	QC 8 - 57	58/ 20/01/29
					QC 8 - 76	
					QC 8 - 61	
					Crosstubes - 1 - B4B	
					Crosstubes - 2 - B4B	
					Crosstubes - 3 - B4B	DAS
					Crosstubes - 4 - B4B	41 FEB 05 2020
					QC 3 - 10	3-89
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
						DAS
						FFB 06 2020 40

				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
170	Packaging 3-1 - Stock - B4B	5 pcs	1/3/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
180	QC 21 - SA	5 pcs	1/3/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 101 - Pick and bring to machining Descriptions: 102 - Rework per Rev C. 110 - QC2- Inspect parts off machine FAI/FAIB 120 - (QC8- Inspect parts - second check) 130 - (Crosstubes) Per note 8 on page 1 of dwg D2892, Prep inner concave surface of support and apply 3M Scotch-Weld as per dwg. 24h of cure time 5206999 exp 8/21 140 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____) LOCATION : LG050 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2892-1	Support	5 pcs (1 ea)	101-Rework - 1 - Startup	5203970	

Job Allocations					
Operation	Component Part		Required	Inventory	Allocated
101-Rework - 1 - Startup	D2892-1		5	6	0
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	2.250 Support	0.115Inches	+ 0.035 - 0.000	0.150 0.115	
2	2.250 Support	0.290Inches	+ 0.020 - 0.000	0.310 0.290	
3	2.250 Support	0.040Inches	+ 0.020 - 0.000	0.060 0.040	
4	2.250 Support	0.115Inches	+ 0.035 - 0.000	0.150 0.115	
5	2.250 Support	0.240Inches	+ 0.020 - 0.000	0.260 0.240	
6	2.250 Support	0.188Inches	+ 0.005 - 0.000	0.193 0.188	
7	2.250 Support	0.240Inches	+ 0.020 - 0.000	0.260 0.240	
8	2.250 Support	1.116Inches	+ 0.040 - 0.000	1.156 1.116	
9	2.250 Support	0.454Inches	+ 0.020 - 0.000	0.474 0.454	
10	2.250 Support	0.240Inches	+ 0.020 - 0.000	0.260 0.240	
11	2.250 Support	0.053Inches	+ 0.020 - 0.000	0.073 0.053	
12	2.250 Support	0.257Inches	+ 0.005 - 0.000	0.262 0.257	
13	2.250 Support	1.663Inches	+ 0.020 - 0.000	1.683 1.663	
14	2.250 Support	0.053Inches	+ 0.020 - 0.000	0.073 0.053	
15	2.250 Support	0.022Inches	+ 0.020 - 0.000	0.042 0.022	
16	2.250 Support	2.779Inches	+ 0.010 - 0.000	2.789 2.779	

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